

# Safety Data Sheet

according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), and  
GHS

Printing date 01.03.2013

Revision: 01.03.2013

## 1 Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: Fortification Formula Part A**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Application of the substance / the preparation** Epoxy Resin Coating
- **1.3 Details of the supplier of the Safety Data Sheet**
- **Manufacturer/Supplier:**  
Integrite Coatings  
3001 103rd Lane NE  
Blaine, MN 55449  
Phone: 866-765-4310  
Fax: 763-780-4896
- **1.4 Emergency telephone number:**  
CHEMTREC  
1-800-424-9300 (US/Canada)  
+01 703-527-3887 (International)



## 2 Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS08 health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
 Carc. 2 H351 Suspected of causing cancer.  
 STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



GHS07

Acute Tox. 4 H332 Harmful if inhaled.  
 Skin Irrit. 2 H315 Causes skin irritation.  
 Eye Irrit. 2 H319 Causes serious eye irritation.  
 Skin Sens. 1 H317 May cause an allergic skin reaction.  
 STOT SE 3 H335 May cause respiratory irritation.

- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC**



Xn; Harmful

R20/22-40-48/20-65: Harmful by inhalation and if swallowed. Limited evidence of a carcinogenic effect.  
 Harmful: danger of serious damage to health by prolonged exposure through  
 inhalation. Harmful: may cause lung damage if swallowed.



Xn; Sensitising

R42/43: May cause sensitisation by inhalation and skin contact.

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 Xi; Irritant

R36/37/38: Irritating to eyes, respiratory system and skin.

· **Information concerning particular hazards for human and environment:**

The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

· **Classification system:**

The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

The classification is in accordance with the latest editions of international substances lists, and is supplemented by information from technical literature and by information provided by the company.

· **2.2 Label elements**

· **Labelling according to Regulation (EC) No 1272/2008**

H227: Combustible Liquid. (General GHS and USA only)

The product is classified and labelled according to the CLP regulation.

· **Hazard pictograms**



GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labelling:**

polymethylene polyphenylene isocyanate

Aromatic Hydrocarbons

· **Hazard statements**

H332 Harmful if inhaled.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction.

H351 Suspected of causing cancer.

H335 May cause respiratory irritation.

H373 May cause damage to organs through prolonged or repeated exposure.

· **Precautionary statements**

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P285 In case of inadequate ventilation wear respiratory protection.

P281 Use personal protective equipment as required.

P260 Do not breathe mist/vapours/spray.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

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P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.

**Additional information:**

Contains isocyanates. May produce an allergic reaction.

**Hazard description:**
**WHMIS-symbols:**

B3 - Combustible liquid  
 D1B - Toxic material causing immediate and serious toxic effects  
 D2A - Very toxic material causing other toxic effects


**NFPA ratings (scale 0 - 4)**

**HMIS-ratings (scale 0 - 4)**


\* - Indicates a long term health hazard from repeated or prolonged exposures.

**HMIS Long Term Health Hazard Substances**

9016-87-9	polymethylene polyphenylene isocyanate
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**2.3 Other hazards**
**Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

## 3 Composition/information on ingredients

**3.2 Mixtures**

· **Description:** Mixture of substances listed below with nonhazardous additions.

**Dangerous components:**

9016-87-9	polymethylene polyphenylene isocyanate ☒ Xn R20-40-48/20; ☒ Xn R42/43; ☒ Xi R36/37/38 Carc. Cat. 3 ----- ☠ Resp. Sens. 1, H334; STOT RE 2, H373 ☠ Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335	50-100%
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70693-06-0

Aromatic Hydrocarbons

☒ Xn R40-65; ☒ Xi R37

Carc. Cat. 3

☠ Carc. 2, H351; Asp. Tox. 1, H304

☠ STOT SE 3, H335

&lt; 30%

· **Additional information:** For the wording of the listed risk phrases refer to section 16.

## 4 First aid measures

### · 4.1 Description of first aid measures

#### · General information:

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

#### · After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

#### · After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

#### · After eye contact:

Immediately remove contact lenses if possible.

Rinse opened eye for several minutes under running water. Then consult a doctor.

#### · After swallowing:

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; call for medical help immediately.

### · 4.2 Most important symptoms and effects, both acute and delayed

Asthma attacks

Allergic reactions

Breathing difficulty

Dizziness

Coughing

Gastric or intestinal disorders

#### · Hazards

Danger of impaired breathing.

Danger of pulmonary oedema.

Danger of convulsion.

### · 4.3 Indication of any immediate medical attention and special treatment needed

If swallowed, gastric irrigation with added, activated carbon.

Monitor circulation, possible shock treatment.

If necessary oxygen respiration treatment.

Later observation for pneumonia and pulmonary oedema.

Medical supervision for at least 48 hours.

Treat skin and mucous membrane with antihistamine and corticoid preparations.

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## 5 Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
  - Alcohol resistant foam
  - Carbon dioxide
  - Gaseous extinguishing agents
  - ABC powder
- **For safety reasons unsuitable extinguishing agents:**
  - Water with full jet
  - Water spray
- **5.2 Special hazards arising from the substance or mixture**
  - Formation of toxic gases is possible during heating or in case of fire.
- **5.3 Advice for firefighters**
- **Protective equipment:**
  - Wear self-contained respiratory protective device.
  - Wear fully protective suit.
- **Additional information** Cool endangered receptacles with water fog or haze.

## 6 Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
  - Use respiratory protective device against the effects of fumes/dust/aerosol.
  - Wear protective equipment. Keep unprotected persons away.
  - Keep away from ignition sources.
  - Ensure adequate ventilation
- **6.2 Environmental precautions:**
  - Inform respective authorities in case of seepage into water course or sewage system.
  - Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
  - Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
  - Dispose contaminated material as waste according to item 13.
  - Additional Spill Procedures/Neutralization: Neutralization solutions:
    - (1) Colorimetric Laboratories Inc. (CLI) decontamination solution.
    - (2) A mixture of 75% water, 20% non-ionic surfactant (e.g. Plurafac SL-62, Tergitol TMN-10) and 5% n-propanol.
    - (3) A mixture of 80% water, 20% non-ionic surfactant (e.g. Plurafac SL-62, Tergitol TMN-10).
    - (4) A mixture of 90% water, 3-8% ammonium hydroxide or concentrated ammonia, and 2% liquid detergent.
- **6.4 Reference to other sections**
  - See Section 7 for information on safe handling.
  - See Section 8 for information on personal protection equipment.
  - See Section 13 for disposal information.

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## 7 Handling and storage

- **7.1 Precautions for safe handling**
  - Ensure good ventilation/exhaustion at the workplace.
  - Prevent formation of aerosols.
- **Information about fire - and explosion protection:**
  - Keep respiratory protective device available.
  - Keep ignition sources away - Do not smoke.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
  - Store in a cool location.
  - Avoid storage near extreme heat, ignition sources or open flame.
  - Provide ventilation for receptacles.
- **Information about storage in one common storage facility:**
  - Store away from foodstuffs.
  - Store away from oxidizing agents.
  - Do not store together with acids.
- **Further information about storage conditions:**
  - Store in cool, dry conditions in well sealed receptacles.
  - Keep container tightly sealed.
  - Store receptacle in a well ventilated area.
- **7.3 Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
  - The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **DNELs** No further relevant information available.
- **PNECs** No further relevant information available.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
  - Keep away from foodstuffs, beverages and feed.
  - Immediately remove all soiled and contaminated clothing
  - Wash hands before breaks and at the end of work.
  - Do not inhale gases / fumes / aerosols.
  - Avoid contact with the eyes and skin.

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- **Respiratory protection:**



Combined Organic Vapor and Particulate Respirator is recommended for use during all processing activities.

- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**

Contact lenses should not be worn.



Safety glasses

- **Body protection:** Impervious protective clothing

- **Limitation and supervision of exposure into the environment**

No further relevant information available.

- **Risk management measures**

See Section 7 for additional information.

No further relevant information available.

## 9 Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form: Liquid

Colour: Clear

- **Odour:** Aromatic

- **Odour threshold:** Not determined.

- **pH-value:** Not determined.

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· <b>Change in condition</b>	
<b>Melting point/Melting range:</b>	Undetermined.
<b>Boiling point/Boiling range:</b>	374 °F / 190 °C
· <b>Flash point:</b>	145 °F / 63 °C
· <b>Flammability (solid, gaseous):</b>	Not applicable.
· <b>Ignition temperature:</b>	>500 °F / >260 °C
· <b>Decomposition temperature:</b>	Not determined.
· <b>Self-igniting:</b>	Product is not self-igniting.
· <b>Danger of explosion:</b>	Product does not present an explosion hazard.
· <b>Explosion limits:</b>	
<b>Lower:</b>	Not determined.
<b>Upper:</b>	Not determined.
· <b>Vapour pressure:</b>	Not determined.
· <b>Density:</b>	Not determined.
· <b>Relative density</b>	Not determined.
· <b>Vapour density</b>	Not determined.
· <b>Evaporation rate</b>	Not determined.
· <b>Solubility in / Miscibility with water:</b>	Not miscible or difficult to mix.
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b>	
<b>Dynamic:</b>	Not determined.
<b>Kinematic:</b>	Not determined.
· <b>Solvent content:</b>	
<b>Organic solvents:</b>	Not determined.
<b>Solids content:</b>	Not determined.
· <b>9.2 Other information</b>	No further relevant information available.

## 10 Stability and reactivity

- **10.1 Reactivity**
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**  
No decomposition if used and stored according to specifications.
- **10.3 Possibility of hazardous reactions**  
Exothermic polymerization.  
Reacts with strong acids and alkali.  
Reacts with oxidizing agents.

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Can form explosive mixtures in air if heated above flash point and/or when sprayed or atomised.  
Toxic fumes may be released if heated above the decomposition point.  
Violent reactions with -NHx, -OH and -SH- groups.

- **10.4 Conditions to avoid**

Keep ignition sources away - Do not smoke.

Store away from oxidizing agents.

- **10.5 Incompatible materials:** Contact with acids liberates toxic gases.

- **10.6 Hazardous decomposition products:**

Carbon monoxide and carbon dioxide

Nitrogen oxides

Aldehyde

Hydrogen cyanide (prussic acid)

## 11 Toxicological information

- **11.1 Information on toxicological effects**

- **Acute toxicity:**

- **Primary irritant effect:**

- **on the skin:** Irritant to skin and mucous membranes.

- **on the eye:** Irritating effect.

- **Sensitization:**

Sensitization possible through inhalation.

Sensitization possible through skin contact.

- **Additional toxicological information:**

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

Harmful

Irritant

Danger through skin adsorption.

At long or repeated contact with skin it may cause dermatitis due to the degreasing effect of the solvent.

Toxic and/or corrosive effects may be delayed up to 24 hours.

- **Sensitisation:** Sensitization possible by inhalation and/or dermal contact.

- **Repeated dose toxicity:**

May cause damage to organs through prolonged or repeated exposure .

Repeated exposures may result in skin and/or respiratory sensitivity.

## 12 Ecological information

- **12.1 Toxicity**

- **Aquatic toxicity:** The product contains materials that are harmful to the environment.

- **12.2 Persistence and degradability** The product is partly biodegradable. Significant residuals remain.

- **12.3 Bioaccumulative potential** Does not accumulate in organisms

- **12.4 Mobility in soil** No further relevant information available.

- **Ecotoxicological effects:**

- **Remark:**

The product is oxygen-consuming. The declared action may be partly caused by lack of oxygen.

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Due to mechanical actions of the product (e.g. agglutinations) damages may occur.

After neutralization a reduction of the harming action may be recognized

· **Additional ecological information:**

· **General notes:**

The material is harmful to the environment.

This statement was deduced from the properties of the single components.

Due to available data on eliminability/decomposition and bioaccumulation potential prolonged term damage of the environment can not be excluded.

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

· **12.5 Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **12.6 Other adverse effects** No further relevant information available.

## 13 Disposal considerations

· **13.1 Waste treatment methods**

· **Recommendation**

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Can be burned with household garbage after consulting with the waste disposal facility operator and the pertinent authorities and adhering to the necessary technical regulations.

Can be disposed of with household garbage after solidification following consultation with the waste disposal facility operator and the pertinent authorities and adhering to the necessary technical regulations.

· **Uncleaned packaging:**

· **Recommendation:** Disposal must be made according to official regulations.

## 14 Transport information

· **14.1 UN-Number**

· **DOT, ADR, ADN, IMDG, IATA** N/A

· **14.2 UN proper shipping name**

· **DOT** Classified as combustible under US DOT regulations. Labeling required for single packages  $\geq 119$  US gal / 450 to include Combustible symbol and Proper Shipping Name.

· **ADR, ADN, IMDG, IATA** N/A

· **14.3 Transport hazard class(es)**

· **DOT, ADR, ADN, IMDG, IATA**

· **Class** N/A

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- |   |                 |
|---|-----------------|
| <b>· 14.4 Packing group</b>   |                 |
| <b>· DOT, ADR, IMDG, IATA</b>   | N/A             |
| <b>· 14.5 Environmental hazards:</b>  |                 |
| <b>· Marine pollutant:</b>  | No              |
| <b>· 14.6 Special precautions for user</b>  | Not applicable. |
| <b>· 14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b> |                 |
|   | Not applicable. |
| <b>· UN "Model Regulation":</b>   | -               |

## 15 Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **United States (USA)**
- **SARA**

- **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

- **Section 313 (Specific toxic chemical listings):**

9016-87-9 | polymethylene polyphenylene isocyanate

- **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

- **Proposition 65 (California):**

- **Chemicals known to cause cancer:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

- **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

- **Carcinogenic Categories**

- **EPA (Environmental Protection Agency)**

9016-87-9 | polymethylene polyphenylene isocyanate | CBD

- **IARC (International Agency for Research on Cancer)**

9016-87-9 | polymethylene polyphenylene isocyanate | 3

- **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

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· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

· **Canada**

· **Canadian Domestic Substances List (DSL)**

All ingredients are listed.

· **Canadian Ingredient Disclosure list (limit 0.1%)**

None of the ingredients is listed.

· **Canadian Ingredient Disclosure list (limit 1%)**

None of the ingredients is listed.

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

- H304 May be fatal if swallowed and enters airways.  
 H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.  
 H332 Harmful if inhaled.  
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
 H335 May cause respiratory irritation.  
 H351 Suspected of causing cancer.  
 H373 May cause damage to organs through prolonged or repeated exposure.
- R20 Harmful by inhalation.  
 R36/37/38 Irritating to eyes, respiratory system and skin.  
 R37 Irritating to respiratory system.  
 R40 Limited evidence of a carcinogenic effect.  
 R42/43 May cause sensitisation by inhalation and skin contact.  
 R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.  
 R65 Harmful: may cause lung damage if swallowed.

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)  
 IMDG: International Maritime Code for Dangerous Goods  
 DOT: US Department of Transportation  
 IATA: International Air Transport Association  
 GHS: Globally Harmonized System of Classification and Labelling of Chemicals  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 NFPA: National Fire Protection Association (USA)  
 HMIS: Hazardous Materials Identification System (USA)  
 WHMIS: Workplace Hazardous Materials Information System (Canada)  
 DNEL: Derived No-Effect Level (REACH)

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PNEC: Predicted No-Effect Concentration (REACH)

**Sources**

SDS Prepared by:

ChemTel Inc.

1305 North Florida Avenue

Tampa, Florida USA 33602-2902

Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573

Website: [www.chemtelinc.com](http://www.chemtelinc.com)